

HAMADA 600 PARENT

Frequently Used Part Numbers

Rollers

All units after serial #9012-03267 (Parent only) have a soft rubber pan roller and a hard metering roller. Units with previous serial numbers must be upgraded.

X07-0117	Form Roller, Soft
X07-0308NS	Pan Roller, Soft
X07-0408	Oscillator Roller, Hard
XSA-070209NS	Metering Roller Assy., Hard (Roller, shaft, bearings, collars)
XSA-070504	Intermed. Roller Assy., Soft (Roller, shaft, bearings, collars, roll pin)

Side Frame Assemblies

XSA-010650NO	OPS Side Frame Assy. (Side frame w/ bearings)
XSA-010650NN	NOPS Side Frame Assy. (Side frame w/ bearings)

Gears

XSA-03211538	Form Gear Assy. (Gear w/ clutch bearing)
XSA-0321152N	Exterior Pan & Form Gear Assy. (Gear w/ clutch bearing) (2 per dampener)
XSA-03211520	Exterior Idler Gear Assy. (Gear, bearing, shoulder bolt) (2 per dampener)

Bearings

(After serial #9211-08645)

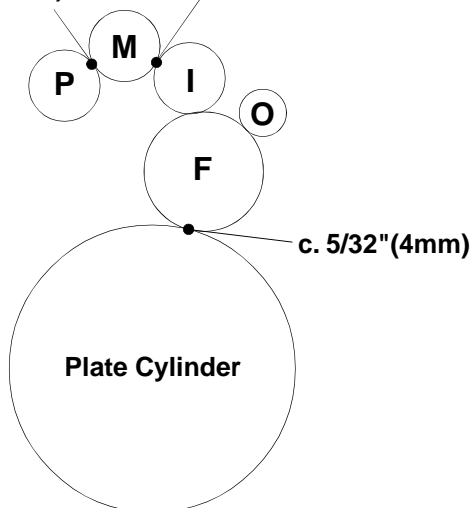
X06-108	Sealed Ball Bearing, Side Frame (2 per dampener)
X06-346038*	Thin Flanged Bushing (2 per dampener) *4 per dampener before serial #9211-08645
X06-103	Sealed Ball Bearing, Pivot (2 per dampener)

Miscellaneous

XSA-9903	Metering Thumb Screw Assy. (Thumb screw, ratchet gear, set screw)
X09-0102	Compression Spring (2 per dampener)
XSA-1120	Water Pan Assy. (w/ pan bolts)
X99-28	Water Pan Hose
X99-61	Wash Up Bottle
X88-25	Installation Manual

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a. 3/16" (5mm) b. 1/8" (3mm) - 5/32" (4mm)



Adjustments

- a. Metering to Pan
- b. Metering to Intermediate
- c. Form to Plate

Roller Description

P	=	Pan, Soft
M	=	Metering, Hard
I	=	Intermediate, Soft
O	=	Oscillator, Hard
F	=	Form, Soft