Frequently Used Part Numbers

Rollers

X07-0121	Form Roller, Soft
X07-0319	Pan Roller, Soft
X07-0418	Oscillator Roller, Hard
XSA-070218NS	Metering Roller Assy., Hard (Roller, shaft, collars)

Side Frame Assemblies

XSA-010113	OPS Side Frame Assy. (Side frame w/ bearings)
XSA-010114	NOPS Side Frame Assy. (Side frame w/ bearings)

Gears

XSA-03211538	Form Gear Assy. (Gear w/ clutch bearing)
XSA-03211530	Pan Gear Assy. (Gear w/ clutch bearing)
XSA-03210526	Idler Gear Assy. (Gear, spool, bushing, bolt, washers)

Bearings

(After serial #9211-08613)

X06-108	Sealed Ball Bearing, Side Frame (4 per dampener)

(Before serial #9211-08613)

X06-346038	Thin Flanged Bushing (4 per dampener)
X06-103	Sealed Ball Bearing, Pivot (2 per dampener)

Miscellaneous

XSA-9999	Metering Thumb Screw Assy. (Thumb screw, rachet gear, set screw)
XSA-1121	Water Pan Assy. (w/ pan bolts)
X99-28	Water Pan Hose
X99-61	Wash Up Bottle
X88-27	Installation Manual

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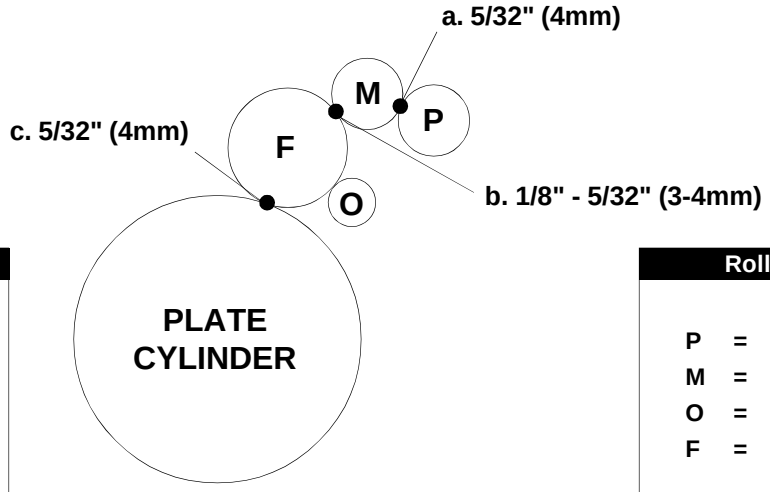

Adjustments

a. Pan to Metering
b. Form to Metering
c. Form to Plate

Roller Description

P	=	Pan, Soft
M	=	Metering, Hard
O	=	Oscillator, Hard
F	=	Form, Soft