

HAMADA RS34 / VS34 Satellite, DU34 Lower, Phase II

Frequently Used Part Numbers

Rollers

X07-0143	Form Roller, Soft
X07-0350	Pan Roller, Hard
X07-0444	Oscillator/Bridge Roller, Hard
XSA-070240	Metering Roller Assy., Soft (Roller, shaft, washers, snap rings, roll pin)
XSA-070533	Lower Intermed. Roller Assy., Hard (Roller, shaft, washers, snap rings, roll pin)
XSA-070538	Upper Intermed. Roller Assy., Soft (Roller, shaft, washers, snap rings, roll pin)

Side Frame Assemblies

XSA-010145P	OPS Side Frame Assy. (Side frame w/ bearings)
XSA-010145N	NOPS Side Frame Assy. (Side frame w/ bearings)

Gears

XSA-039901	Idler Gear Assy. (2 per damp.) (Gear, bearing, shoulder bolt)
XSA-03241530	Pan Drive Gear Assy. (Gear w/ clutch bearing)
XSA-03241538	Form Drive Gear Assy. (Gear w/ clutch bearing)

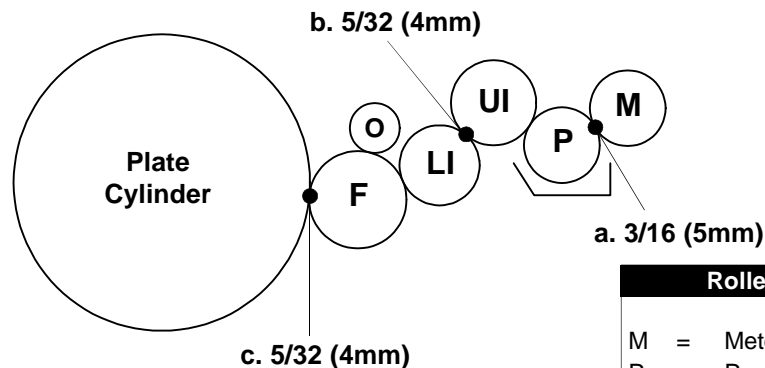
Sealed Ball Bearings

X06-113	Sealed Ball Bearing, Side Frame (4 per dampener)
X06-101	Bearing, Pivot (2 per dampener)

Miscellaneous

XSA-9937M	Metering Thumb Screw Assy. (Thumb screw, ratchet gear, set screw)
XSA-1150	Water Pan Assy. (w/ pan bolts)
X99-306	Mounting Frame Cap
X99-61	Wash Up Bottle
X88-105	Installation Manual

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Adjustments

- a. Metering to Pan
- b. Upper Intermediate to Lower Intermediate
- c. Form to Plate

Roller Description

M	=	Metering, Soft
P	=	Pan, Hard
UI	=	Upper Intermed., Soft
LI	=	Lower Intermed., Soft
O	=	Oscillator/Bridge, Hard
F	=	Form, Soft