

MULTI 1360 / 1650

Frequently Used Part Numbers

Rollers

All units now have a soft rubber pan roller and a hard rubber metering roller. Old style rollers (hard pan and soft metering) are no longer available.

X07-0115A	Form Roller, Soft
X07-0314NS	Pan Roller, Soft
X07-0414A	Oscillator Roller, Hard
XSA-070215NS	Metering Roller Assy., Hard (Roller, shaft, clip, collar)
XSA-070508A	Intermed. Assy., Soft (Roller, shaft, clip, collar, roll pin)

Side Frame Assemblies

XSA-011010O	OPS Side Frame w/ bearings
XSA-011010N	NOPS Side Frame w/ bearings

Gears

XSA-03300540	Form Gear Assy. (Gear w/ clutch bearing)
XSA-03300527	Pan Gear Assy. (Gear w/ clutch bearing)
XSA-03300517U	Upper Idler Gear Assy. (Gear w/ bushing, bolt)
XSA-03300517L	Lower Idler Gear Assy. (Gear, spool, bushing, bolt, washers)

Side Frame Bearings

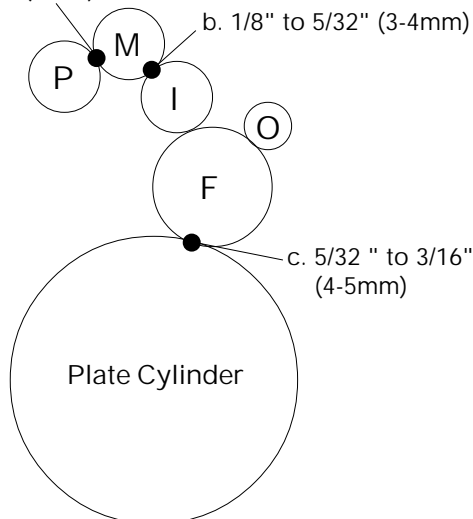
(After serial number 9206-07319)	
X06-108	Sealed Ball Bearing (4 per dampener)
(Before serial number 9206-07319)	
X06-346038	Thin Flanged Bushing (4 per dampener)

Miscellaneous

XSA-9903	Metering Thumb Screw Assy. (Thumb screw, ratchet gear, set screw)
X11-17	Water Pan
X99-28	Water Pan Hose
XSA-9905	Water Bottle (w/ cap)
X99-61	Wash Up Bottle
X88-23	Installation Manual

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a. 3/16" (5mm)
b. 1/8" to 5/32" (3-4mm)



Adjustments

- a. Metering to Pan
- b. Metering to Intermediate
- c. Form to Plate

Roller Description

P	=	Pan, Soft
M	=	Metering, Hard
I	=	Intermediate, Soft
O	=	Oscillator, Hard
F	=	Form, Soft